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1 19078

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Item ID:	D4653-041	B 4653-041	Accept	*N900040100*	Setup	Start	*NS1*
Revision ID:		B 119078					
Item Name:	Vent Manifold Assembly					Stop	*NS2*
Start Date:	5/08/14	Start Qty: 6.00	*6*	Cust Item ID:			
Required Date:	5/22/14	Req'd Qty: 6.00	*6*	Customer:			
Reference:							

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

QC: _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D4653	REV A								
110	Pick Kit	0.00							
110									
Packaging									
Packaging	Memo	0.00							
170		0.00							
170									
Small Fab									
Small Fab	Memo	0.00							
	INSTALL FITTING ASSEMBLY WITH LUBE AS PER DWG								
	BATCH #: <u>1118348</u>								
180	QC5- Inspect part completeness to step on W/O	0.00							
180									
QC									
Quality Control	Memo	0.00							

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Item ID: D4653-041 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Vent Manifold Assembly
 Start Date: 5/08/14 Start Qty: 6.00 ***6*** Cust Item ID:
 Required Date: 5/22/14 Req'd Qty: 6.00 ***6*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
190	Identify as per dwg & Stock Location: <u>81235A</u>	0.00							
190									
Packaging	Memo	0.00							
Packaging									
200	QC21- Final Inspection - Work Order Release	0.00							
200									
QC	Memo	0.00							
Quality Control									

lex 14-7-15
MLJ 14-07-16


Picklist Print

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Work Order ID: 119078

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Parent Item: D4653-041

D4653-041

Parent Item Name: Vent Manifold Assembly

Start Date: 5/08/14

Required Date: 5/22/14

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP REV:A 12.06.08 NEW ISSUE DD VERF:EC
12-09-20 REVISED ASSY JLM VERIFIED BY:DD

IPP REV B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D4653-3		Manufactured	No			110	Each	24.0000	1	6			
D4653-3									**			FF 14-07-15	
Collar													

Location	Loc Qty	Loc Code
GA 119042	24	6
114704	24	

D4653-045		Manufactured	No			170	Each	8.0000	2	12			
D4653-045									**			FF 14-07-15	
Fitting Assembly													

Location	Loc Qty	Loc Code
ST117 121058	8	12
114665	8	